Other Categories Using SCR System

- OFCI Products
- Light-Duty Vehicle (LDV) / Medium-Duty Vehicle (MDV) Chassis Products

OFCI Products

OFCI Issue Safe Harbor Issue

- Safety Issues for equipment/operator
- Possible Types of Engine Inducements:
 - Zero work for the equipment
 - Idle-Only
 - Forced Shut-down
 - Limited Re-starts

OFCI IssueRepeated Offenses:

 GOAL: Discourage repeat tampering and repeat use of poor quality reductant

KEY POINTS:

- System should monitor for repeat faults for a minimum of 40 engine hours or minimum of 160 real-time clock hours
- Return to final inducement for repeat offense within
 - 60 minutes
- Repeat offense
 - Any 2nd offense

OFCI Issue Delegated Assembly

 GOAL: All system components designed to comply and installed in certified configuration

KEY POINTS:

- Components to be considered in addition to other devices:
 - Reductant storage (configuration and volume)
 - Freeze protection system
 - How SCR inducement triggers are affected

OFCI

Questions / Answers

Compression-Ignition and Heavy-Duty Certification

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LDV/MDV Chassis

Reductant Level

Goals: Minimal vehicle operation when SCR system is no longer able to dose

Key Points:

- Reductant level is indicated to operator
- Initiate inducement early enough so that final inducement is engaged prior to noncompliance
- Any driver inducement should account for safety concerns
- Notify operator at least twice prior to final inducements

Inducements:

- The specific strategy is at the manufacturer's discretion but the operator should be warned.
- Several options for final inducement.

Reductant Level

Example 1

Step 1: When sufficient reductant remains in the reductant tank corresponding to the reductant quantity required for driving the range of four diesel fuel tankfuls, warning signals consisting of a reductant light and audible chimes should begin to alert driver of low level of reductant remaining.

Reductant Level

Example 1

Step 2: When sufficient reductant remains in the reductant tank corresponding to the reductant quantity required for driving the range of two diesel tankfuls, a noticeable vehicle speed limitation would be imposed and would continue until the next trigger is reached.

Reductant Level Inducements

Example 1-con't

Step 3:

When

- The tank reads empty to the operator but sufficient reductant remains in the reductant tank corresponding to the reductant quantity required for driving the range of one diesel fuel tankful.
- A more significant vehicle top speed limiter occurs.

Then if one of the following occurs

- Diesel fuel refueling (must be defined)
- Vehicle parked or idled (must define)
- Vehicle restarted

Final inducement is activated (e.g., 5 mph top speed, idle only, no start).



Reductant Quality

- Frequent reductant quality assessments must be made.
- Examples presented earlier are appropriate for the LDV/MDV category with vehicle speed limitations replacing engine derates and mileage limits (added to) time limits.

Tampering

- Other tampering deterrents may be acceptable
- The disconnection of any sensor that stops the flow of reductant should trigger inducements
- Examples presented earlier are appropriate for the LDV/MDV category with vehicle speed limitations replacing engine derates and mileage limits replacing (or added to) time limits.

LDV / MDV Chassis

Questions / Answers

On- Road Light Duty Certification

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